

## Introduction

MLR is a specialized work aimed at mid-life rehabilitation of railway coaches to improve their condition from passenger amenities as well as running point of view at midlife stage.

Construction of new Coach Mid Life Rehabilitation (MLR) Workshop at Jhansi was sanctioned in 2008-09 at a cost of Rs.79.9 Cr. The workshop was completed at a very fast pace through Turn Key contract by M/s L&T.

Spread across 32 acres, the coach MLR workshop established in Jhansi is the second largest coach factory after Bhopal in its category.. With the overall setup cost amounting to `117.66 Cr, it is targeted to convert 250 old coaches into new per year for Indian Railways.



For early and effective operationalisation of the workshop, proposals for creation of about 993 Non-gazetted and 11 Gazetted posts were submitted to Railway Board. So far, Railway Board has communicated sanction of 300 posts of technical categories in Gr 'C' and have ordered transfer of 216 vacant posts of technicians of any categories in lowest recruitment grade @ 24 each from 9 Zonal Railways.

Total of 494 posts of staff & 08 posts of officers have been sanctioned for MLR till date. A number of activities like Stripping , Plumbing, Furnishing ,Scrap & Garbage disposal etc are being carried out by out sourcing and Items are being procured through store which will provide indirect employment as well as create opportunities for economic development of Jhansi region

Total of 12 coaches were turned out in 2015-16 which was first year of its operation. All coaches turned out after MLR are being fitted with bio tanks.

All out efforts are being made for manning of the workshop for its effective operationalisation. MLR of 40 Coaches is planned for the year 2016-17