Introduction

Spread across 32 acres, the coach MLR workshop established in Jhansi was the second largest coach factory after Bhopal in its category. Construction of new Coach Mid Life Rehabilitation (MLR) Workshop at Jhansi was operationalized from 31 October 2014.

Coach Repair Workshop, Jhansi is committed to provide better passenger services by improving coach life and upgrading passenger amenities. Initially the workshop was setup for midlife rehabilitation activities of ICF type coaches but later as per Railway Board instructions, MLR activities of ICF coaches were stopped and CMLR took up the challenge of POH activity of ICF coaches by modifying its work profile. At present, the workshop has also started all POH schedules of LHB coaches, SS-I of LHB bogies & conversion of different type of coaching stock. Now workshop has upgraded itself to highest level of satisfaction and customer service.

Total 714 staff have been posted in CMLR till date against sanctioned 603 posts. CMLR Workshop is providing indirect employment as well as creating opportunities for economic development of Jhansi region.





Special Features of Workshop

- ➤ Compact shop with uniflow of coaches as work areas are planned to eliminate backtracking.
- > Support Shops closer to the main shops with uniflow of subassemblies in constituent shop.
- Futuristic layout with capability to handle both ICF & LHB coaches.
- ➤ No turn around inside the shop to avoid track maintenance and derailments.
- ➤ Escape line and multiple accesses with strategic location of surface traversers to facilitate placement of coaches and avoid congestion.

- > Shunting engine not required inside the shop for inter shop movement of coaches.
- ➤ Neat and clean shops with wall to wall industrial flooring area to facilitate material flow and storages.
- ➤ Proper internal connectivity of workshop with Wagon repair workshop, General Store Depot and Scrap Yard for easy movement of staff / Material.